

# Force Pilot Operated Valve NC, DN 13

# Product Information



## A. u. K. Müller

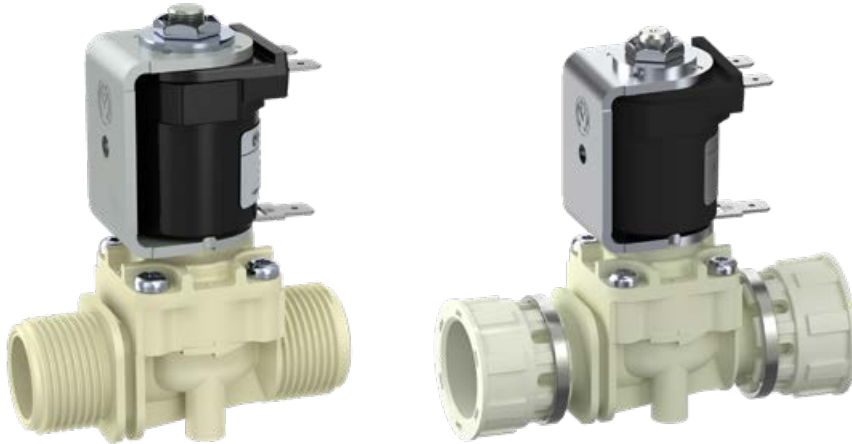
Solenoid valves  
Control valves  
Special valves and systems

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### Series 31.013.126



### Approvals

Approved versions available on request:



- KTW-BWGL#
- VDE
- Others on request

### Description

2/2-way solenoid valve of nominal diameter DN 13 for use with cold and heated potable water and physically and chemically similar media. The valve is servo-controlled with assisted lift and normally closed (NC).

Valves of this design are single chamber straight valves and can be manufactured with various fluid connectors. As the function is independent from a differential pressure between in- and outlet the valve exhibits a high operational safety.

Coil systems for common voltage and frequency ranges are available.

The electrical operational safety is guaranteed by the electrical insulation coordination, which corresponds to the VDE 110 regulations. The manufacturing process includes a 100% electrical safety test in accordance with the VDE 0631 Part 1000 regulations.

By using high quality insulation materials, continuous duty (100 % ED) at higher medium temperatures is possible. The glass fibre reinforced polyamide valve body resists hot water. Protection against corrosion of inner parts exposed to the medium is achieved by using stainless steel.

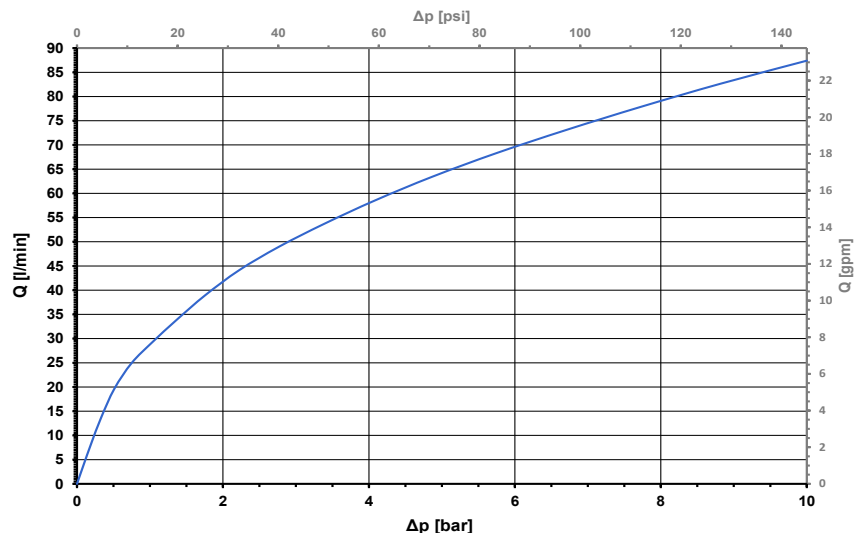
### Applications

- Industrial equipment
- Pollution equipment
- Temperature equalisers
- Dish washers
- Washing machines
- Water treatment
- Cooling and water circuits
- Tank discharge

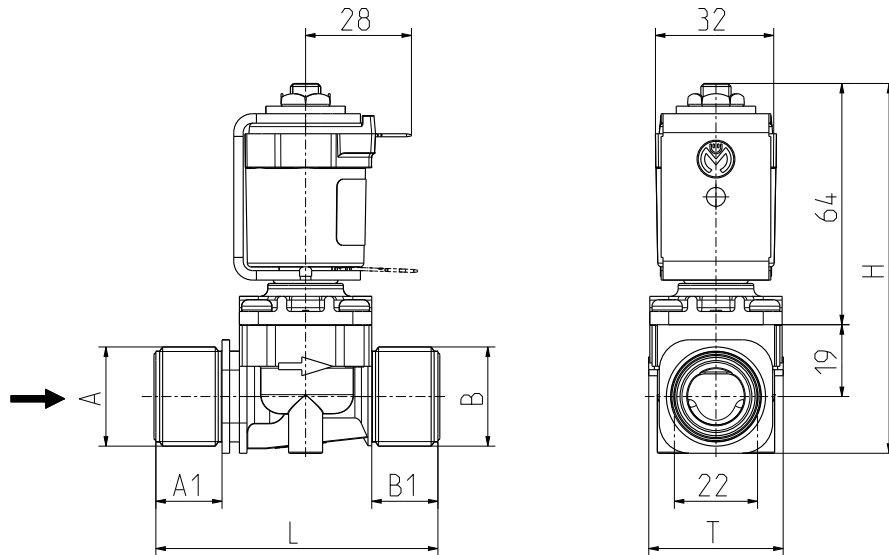
### Characteristics

- Assited lift
- Normally closed (NC)
- Solenoid replaceable while medium circuit remains untouched
- Suitable for hot water up to 90 °C
- Similar hydraulic performance for AC or DC variants
- Optimized water hammer characteristic by low noise emission according to EN 60730
- Long term performance capability
- High operating safety through the use of high quality materials and 100% final testing of the products

Typical Performance Curve



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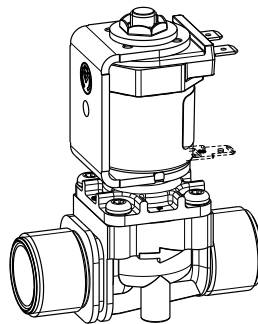


Technical Data

Type	solenoid valve	
Construction	2/2-way single chamber straight valve assisted lift	
Function	NC (normally closed)	
Fitting position	any, preferably with coil upwards	
Media	cold and heated potable water and physically and chemically similar media	
T-Medium	5 - 90	°C
T-Ambient	5 - 70	°C
DN	13	mm
p-Operating	0 - 10	bar
Flow factor Kv	28	l/min
Flow regulator	on request	
Pressure surge	according to EN 60730	
Coil type	MS 41, MS 42, MS 43	
Nominal voltages	24	V DC
	230	V AC 50 - 60 Hz
	other voltages on request	
Voltage tolerance	+10% -15%	
Duty cycle	100%	
Nominal power	11 W	15 VA (AC)
Protection Type	see coils	
Coil connections	plug socket according to EN 175301-803 (IP65),	
Insulation class	H	according to EN 60730
Protection class	see coils	according to EN 60730

Materials

Valve body	PA 66 glass fibre reinforced PPE PEI on request (T-medium max. 30 °C)
Plunger guide	stainless steel
Plunger and spring	stainless steel
Membrane and sealings	EPDM NBR (on request) VMQ (on request)
Coil coating	Epoxy resin
Filter (inlet)	stainless steel (in inlet) POM (on request)



Options

Valve body without fixing groove



Valve body with fixing groove



The flange is not included in the delivery (see product information flange).

Coils

**MS 41**  
(IP00)  
Protection class II  
Protection class I\*



**MS 42**  
(IP65)  
Protection class II

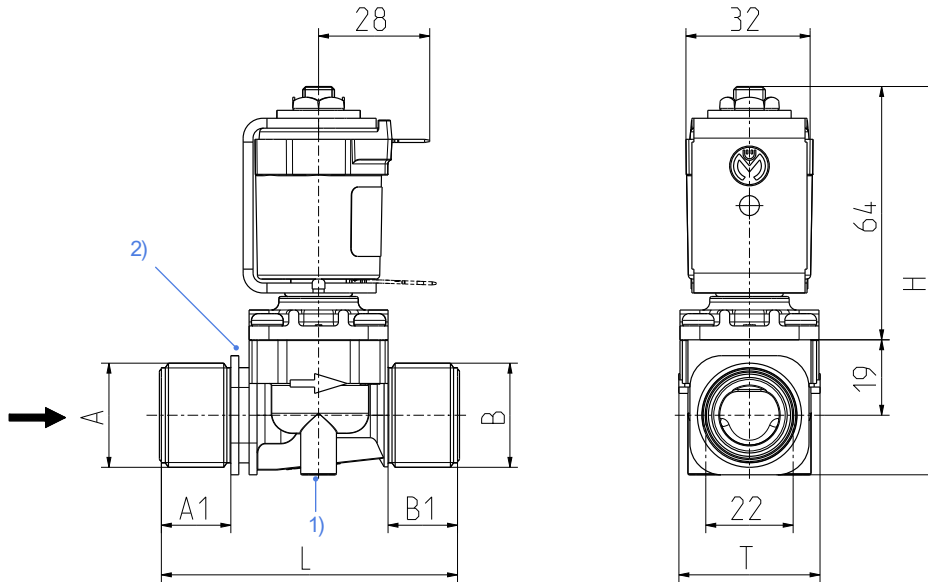


**MS 43**  
(IP65)  
(IPX7)  
Protection class II



\* on request with protective conductor contact

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- 1) Mounting option for tapping screw  $\varnothing$  4.2 mm
- 2) Flange mount

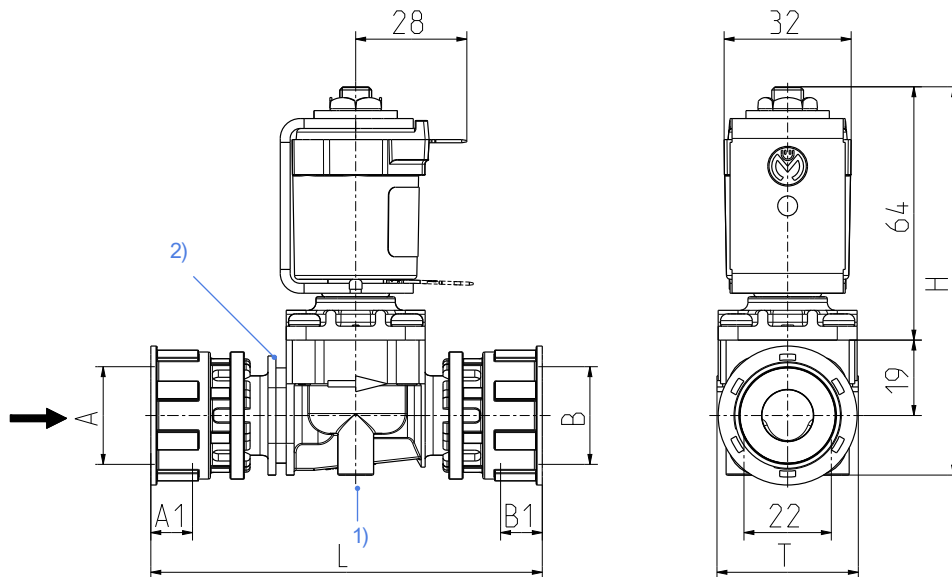
Options

Material	Inlet $\varnothing$ A	A1	Fixing Groove	Outlet $\varnothing$ B	B1	Length L	Height H	Depth T
PA 66 or PA 6/6	G 1/2	15	yes	G 1/2	15	70	98	36
PA 66	G 3/4	18	yes	nozzle $\varnothing$ 21,0	25,5	85	98	36
PA 66 or PA 6/6	G 3/4	18	yes	G 3/4	18	76	98	36
PA 66	G 3/4	14,5	yes	G 3/4	14,5	69	98	36
PA 66	G 3/4	18	yes	nozzle $\varnothing$ 22,6	12	70	98	36
PA 66	G 3/4	10	no	G 3/4	10	55	98	36
PPO	G 3/4	18	yes	21,0 nozzle	25,5	85	98	36
PA 66	nozzle $\varnothing$ 18,0 (JG adapter)	30	yes	G 3/4	18	90	98	36
PA 66	G 3/4	18	yes	nozzle $\varnothing$ 18,0 (JG adapter)	30	90	98	36
PA 66	G 3/4 G 1/2x16 inside	18,0 16,0	yes	G 3/4 G 1/2x16 inside	18,0 16,0	76	98	36
PPO	.75 - 11.5 NH	18	yes	nozzle $\varnothing$ 21,0	25,5	85	98	36
PA 66	nozzle $\varnothing$ 18,0 (JG-Adapter)	30	yes	nozzle 21,0	25,5	85	98	36

Other variants on request.



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- 1) Mounting option for tapping screw  $\varnothing 4.2$  mm
- 2) Flange mount

Options

Material	Inlet		Fixing Groove	Outlet		Length	Height	Depth
	$\varnothing A$	A1		$\varnothing B$	B1	L	H	T
		[mm]			[mm]	[mm]	[mm]	[mm]
PA 6/6	G 3/4 swivel nut	10,5	yes	G 3/4 swivel nut	10,5	99	98	36
Other variants on request								

Assembly Instruction for Swivel Nuts

In order to avoid damage to the swivel nuts or leaks in the screw connections, please follow these assembly instructions.

- Place the swivel nut straight onto the thread of the male counterpart.
- Make sure that the metal ring is well seated in the area of the tothing.
- Tighten the swivel nut to a torque of 3 Nm.
- Check the installation for leaks.
- Repeat the leakage check at suitable intervals.
- Only use original seals and spare parts from A. u. K. Müller.